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D5387-041
Job Sheet 185524



Part No: D5387-041

Job Qty: 4 ea

Part Name: Aft Cover Mounting Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/29/18

Job Tracking No:

Due Date: 11/16/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP REV:A 16.04.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs	11/16/18	11/16/18	0.00	0.44	Waterjet - Flow		SC 18/11/18
110	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC2 Waterjet-4		SC 18/11/18
120	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC8-6		38
130	Brake NC	4 pcs	11/16/18	11/16/18	0.03	0.16	Brake NC 2		9-89 DAS
140	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC5		38
150	HandFinish	4 pcs	11/16/18	11/16/18	0.00	0.22	HandFinish1		D.R. 18/11/18
160	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC7-5		BE 18-11-16
170	Powdercoat	4 pcs	11/16/18	11/16/18	0.00	0.06	Powdercoat4		BE 18-11-16
180	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC3		38
190	Small Fab	4 pcs	11/16/18	11/16/18	0.00	0.23	Small Fab-9		DAS
200	QC	4 pcs	11/16/18	11/16/18	0.00	0.00	QC5		38 DAS
210	Packaging	4 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3-2		DAS
220	QC21-SA	4 Ea	11/16/18	11/16/18	0.00	0.00	QC21		NOV 21 2018 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	.2000 sf (.05 ea)	100-Waterjet - Flow - 1	5018006
MS20426AD3-4	Rivet	8 Ea (2 ea)	190-Small Fab	FM136444-2
MS21059L3	Nut Plate	4 Ea (1 ea)	190-Small Fab	FM134762-3

M13883? START: 3:15 TEMP: 320° FINISH: 3:45

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.032	0	130	0
190-Small Fab	MS20426AD3-4	8	4,602	0
	MS21059L3	4	184	0

Part Specifications

Specifications could not be found.

Plex 10/29/18 1:10 PM dart.white.jesse

3AC
3AC
3
3

DART
AEROSPACE
Container No: S124259
Part: D5387-041
Job No: 185524
Serial No/Batch: S124259
Revision:
Inspector:
Exp Date:
Instructions: Various STC's
Date: 11/02/18
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